



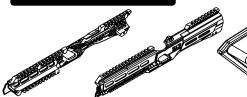
CONSIGNMENT ID

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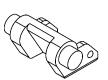
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## KIT CONTENTS

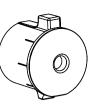


1X ETHA EMC SHELL LEFT





2X STOCK LEVER

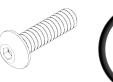




1X STOCK ADAPTOR RIGHT

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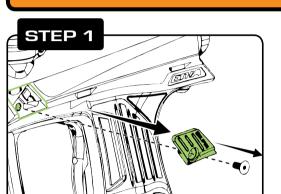


12X 6-32 UNC X 0.5" BUTTONHEAD SCREWS (2 SPARE)

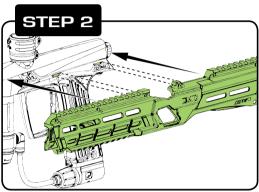


## WARNING!

DE-GAS YOUR MARKER, DISCHARGING ANY STORED GAS IN A SAFE DIRECTION, THE MARKER EASIER AND SAFER TO WORK ON. IMPROPER INSTALLATION, MISUSE ILLEGAL USE OR MODIFICATION OF THIS PRODUCT OR ANY ATTACHED 3RD PARTY PRODUCTS MAY RESULT IN SERIOUS INJURY OR DEATH. MAKE SURE TO FULL' CLEAN ANY PAINT RESIDUE FROM YOUR RAIL KIT IMMEDIATELY AFTER USE TO AVOID POTENTIAL DAMAGE TO THE SURFACE FINISH.



UNSCREW AND REMOVE THE LEFT AND RIGHT EYE COVERS USING A 5/64" HEX KEY.

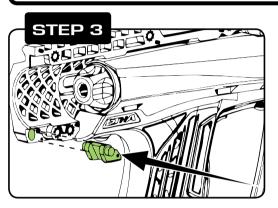


PLACE THE **LEFT SHELL** ONTO THE ETHA BODY. LOCATING IT CORRECTLY USING THE **MOUNTING** POINTS ON THE SIDE OF THE BODY AND INSIDE THE LEFT SHELL.

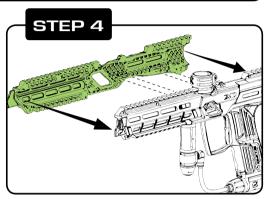


## NOTE:

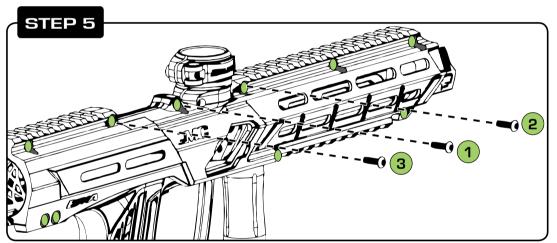
IF YOU PLAN ON USING ANY 3RD PARTY BOLT ON RAIL SECTIONS IN THE 2, 3, 4 AND 8, 9, 10 CLOCK POSITIONS ON THE RAIL KIT, THESE NEED TO BE INSTALLED **BEFORE** ATTACHING THE ETHA EMC SHELLS TO THE PLANET ECLIPSE ETHA.



INSERT THE **STOCK LEVER** INTO THE LEFT SHELL. (IT DOES NOT MATTER IF THE STOCK LEVER IS INSERTED IN THE OPEN OR CLOSED POSITION).



PLACE THE **RIGHT SHELL** ONTO THE BODY ENSURING THE LOCATING PINS AND HOLES ARE ALIGNED ALONG WITH THE **MOUNTING POINTS** BEFORE PUSHING THE TWO SHELLS TOGETHER.

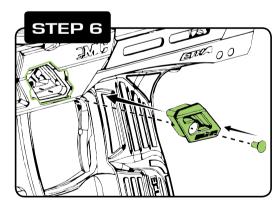


IT IS RECOMMENDED THAT THE SCREWS WHICH CLAMP THE TWO SHELLS ONTO THE BODY ARE TIGHTENED IN A CERTAIN ORDER WITH A 5/64" HEX KEY. THE SCREWS NUMBERED 1 2 AND 3 AS SHOWN LEFT SHOULD BE INSERTED FIRST (NOTE YOUR KIT CONTAINS 2 SPARE SCREWS):

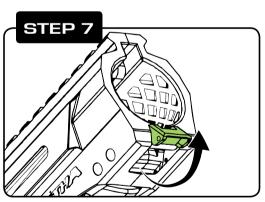
DO NOT OVER TIGHTEN THE SCREWS OR YOU MAY DAMAGE THE SCREWS & SHELLS!

- 1 SCREW HALF WAY IN
- 2 SCREW HALF WAY IN
- 3 SCREW IN FULLY 1 - SCREW IN FULLY
- 2 SCREW IN FULLY

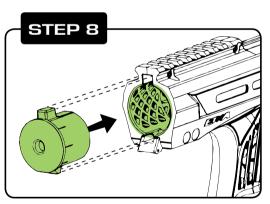
NOW THE **REMAINING 7** SCREWS CAN BE SCREWED IN FULLY ONE AT A TIME. KEEP THE REMAINING 2 SPARE SCREWS IN YOUR KIT BAG.



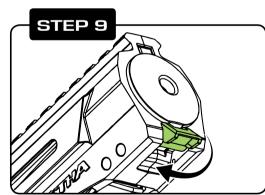
STARTING ON THE **LEFT SIDE**. ENSURE THE **BBSS UNIT AND RUBBER DETENT ARE CORRECTLY** SEATED IN THE ETHA BODY INSERT THE **EMC**. RAIL EYE COVER INTO THE BODY AND SCREW IN THE ORIGINAL EYE COVER SCREW WITH A 5/64" HEX KEY. THEN REPEAT STEP ON RIGHT SIDE



PULL OPEN THE **STOCK LEVER** USING A **FINGER** OR APPROPRIATE SIZED HEX KEY PLACED INSIDE THE STOCK LEVER.



INSERT EITHER THE EMC BLANKING PLUG OR THE EMC STOCK ADAPTOR WITH COMPATIBLE STOCK.



CLOSE THE **STOCK LEVER**. IT WILL **CLICK** INTO THE SHELLS WHEN IT IS FULLY CLOSED.

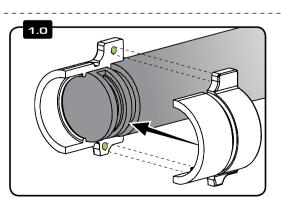
(SEE STOCK INSTALLATION BELOW FOR MORE INFO)

## STOCK INSTALLATION

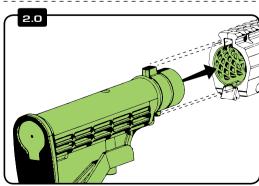


THE EMC STOCK ADAPTOR ACCEPTS MOST BT-4™/MODEL-98™ ADJUSTABLE CAR STYLE STOCKS.

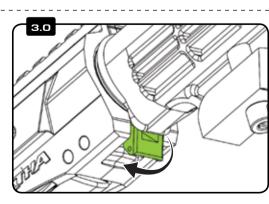
SOME 3RD PARTY BT-4TM / MODEL-98TM STYLE STOCKS MAY NOT FIT PERFECTLY IN THE EMC RAIL SYSTEM ADAPTOR AND SOME MODIFICATION MAY BE REQUIRED TO ACHIEVE A TIGHT FIT. WE SUGGEST USING A THIN LAYER OF ELECTRICAL TAPE OR SIMILAR ON THE GROOVED SECTION OF THE STOCK TO ENSURE A TIGHT FIT IN THE ADAPTOR.



THE ADAPTOR COMPRISES OF A LEFT AND RIGHT HALF. PUSH THESE TWO PARTS TOGETHER AROUND THE GROOVED END OF THE STOCK. NEXT FIT THE LARGE **020 NBR70 O-RING** OVER THE ADAPTORS SEATING IT IN THE MIDDLE GROOVE. THE STOCK CAN NOW BE FITTED TO THE EMC RAIL KIT.



INSERT YOUR EMC COMPATIBLE STOCK.



CLOSE THE **STOCK LEVER**. IT WILL **CLICK** INTO THE SHELLS WHEN IT IS FULLY CLOSED.

